

Technical Specifications	
Appearance	Black Oil
Contents	Blend of organic oils, molybdenum disulphide, phosphorus, chlorine and sulphur
Storage	Store in a cool, dry place
Flash Point	250°C
Temperature range	Use at all metalworking temperatures
Solubility:	Insoluble in water

- Use for cutting, tapping, drilling, reaming, drawing, pressing, extruding and forming
- Contains molybdenum disulphide for reduced wear
- Improved surface finish
- Increased tool life
- Effective on stainless steel, titanium and soft materials such as copper and aluminium
- · Reduces work hardening
- Reduces heat build up

